

# Ethical slaughter of fish:

## Practices from large-scale production of Atlantic salmon

### Past, present and future slaughter methods

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# Animal welfare and fish harvesting

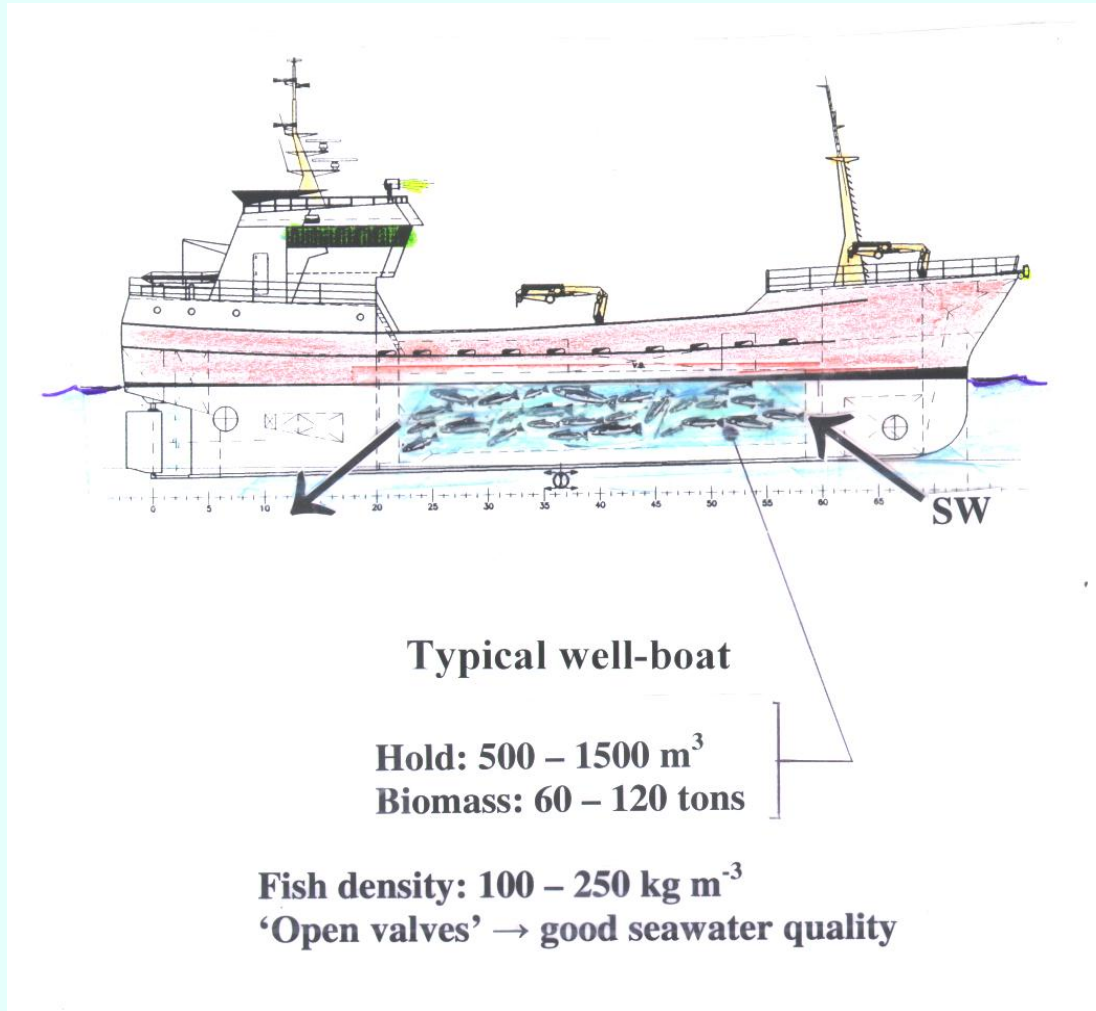
**'From seacage to stunning/killing' :**

**Some issues related to handling stress and fish welfare**

- **Common commercial practices**
- **Different stunning/killing methods**
- **Welfare indicators**

# Live fish transport

## - Seacage to processing plant -



# Live transport with well-boat

## From seacage to processing plant

### Today: 'Open system'

- Good SW quality
- 'Safe' transport (low mortality)
- Commonly without adverse effects on product (fillet) quality

### Alternatively: 'Closed system'

1. Transport through 'high-risk' waters (avoid infections/diseases or pollution)
  2. RSW chilling of fish during transport
- SW quality deteriorates rapidly
  - Transport may be risky (high mortality) – time dependent!
  - Adverse behaviour

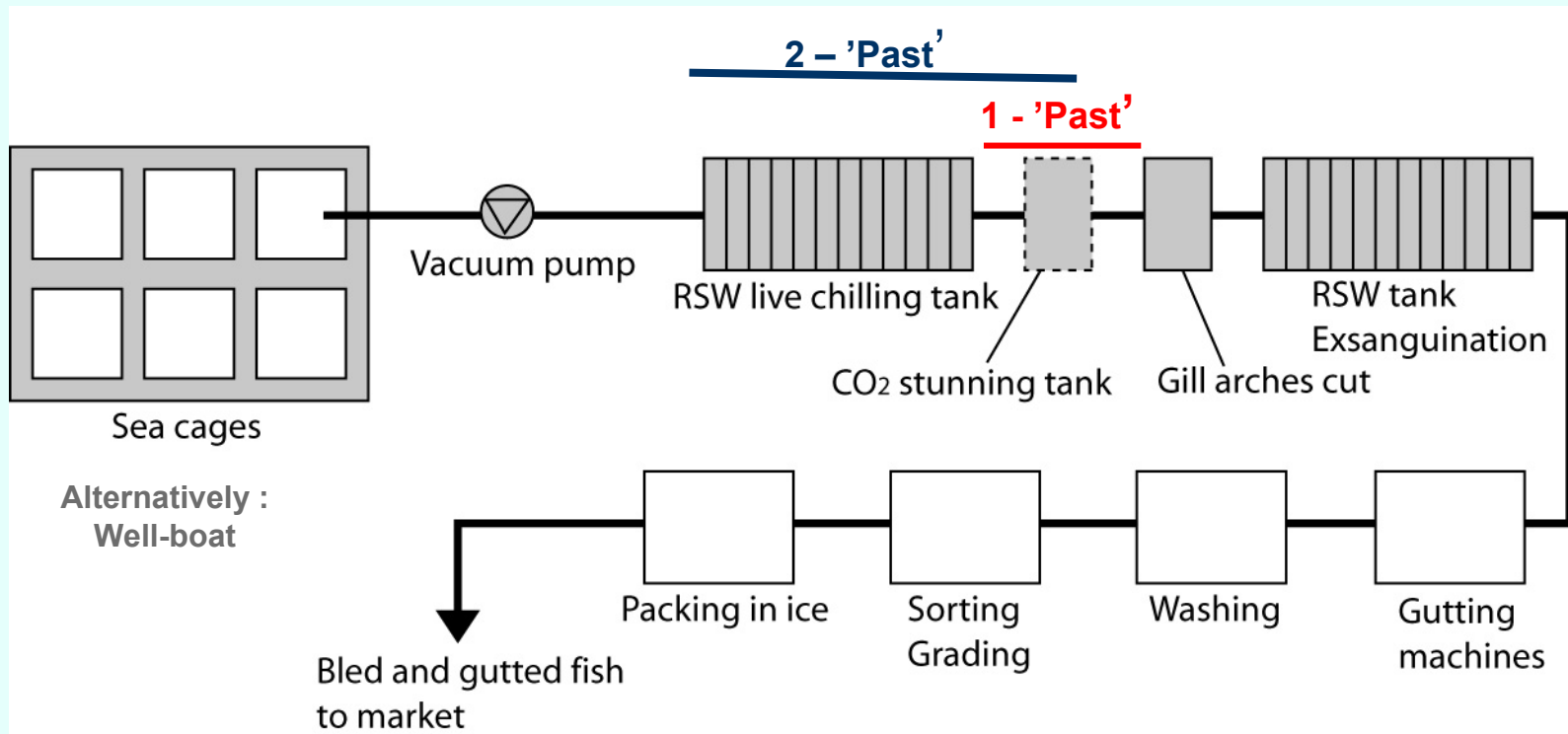
# Typical processing line for slaughter of salmonids

4 – Future ?

3 - Present

2 - 'Past'

1 - 'Past'



# Harvesting and processing of salmonids

## Some typical key figures

- Fish fasted for 1 – 2 weeks
- Fish weight 2 – 7 kg
- Biomass produced per shift (7h) 100 tons↑  
= 15 000 kg h<sup>-1</sup> or **3000 individuals h<sup>-1</sup>** (mean weight 5 kg)
- Body (acclimation) temperatures 4 -18 °C

# Carbon dioxide stunning

- $\text{CO}_2$  levels  $\gg 400 \text{ mg l}^{-1}$
- $200 - 500 \text{ mg CO}_2 \text{ l}^{-1}$  necessary for complete anaesthesia of large Atlantic salmon (Iwama & Ackerman 1984, Bell 1987)
- Crowding effects
- Slaughtered fish exhausted



# RSW live chilling followed by carbon dioxide stunning

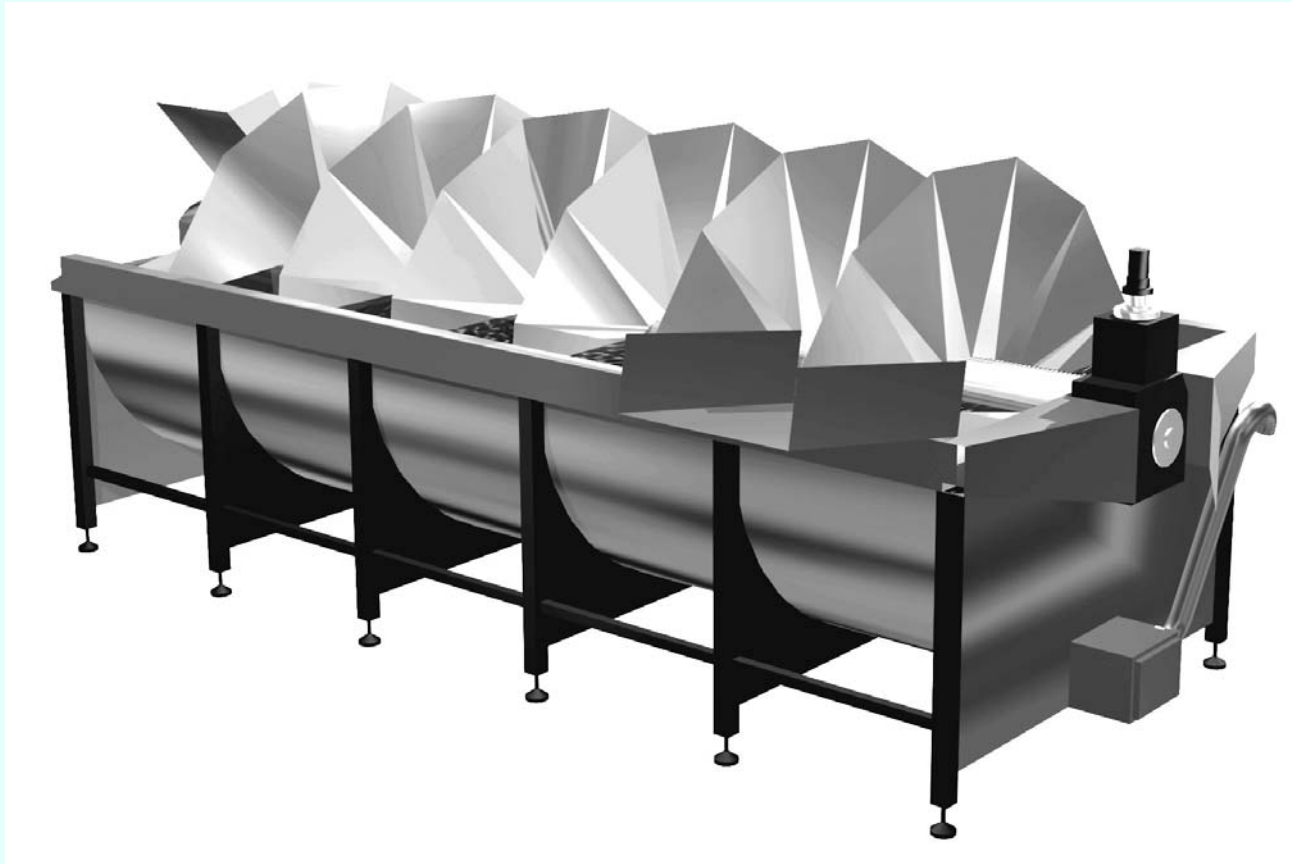
Sedated (live chilled) fish transferred to CO<sub>2</sub> tanks became exhausted as before





# Live chilling combined with mild carbon dioxide anaesthesia in oxygen-saturated RSW

Typical RSW tank 30 - 40 m<sup>3</sup>



# RSW live chilling

## - Recirculated water: adverse water quality-

- Foaming (sometimes)
- Reddish water (blood?)

	Cage	RSW
pH :	8.2	6.3 - 7.0
NH <sub>4</sub> <sup>+</sup> -N (mg l <sup>-1</sup> ) :	0.0 - 0.1	2.1- 49.6
NH <sub>3</sub> (µg l <sup>-1</sup> ) :	0.0	0.3 - 5.3
Alkalinity (mmol <sup>-1</sup> ) :	2.2 - 2.3	2.5 - 3.0
Colour (mg Pt l <sup>-1</sup> ) :	2 - 3	10 - 77
Total Organic Carbon (mg l <sup>-1</sup> ) :	1- 3	11- 25 (mucus?)
Fe <sup>3+</sup> (µg l <sup>-1</sup> ) (indices of haem) :	4 - 9	54 – 330 (blood)

- Histopathological evaluation of gill epithelia before and after live chilling showed that no damage was inflicted

# Fish behaviour in closed systems

## Adverse behaviour in a RSW live chilling tank

Oxygen supersaturation (160 %)  
SW temperature 2°C

Reduced gill  
ventilation rate →  
hypercapnia and  
blood acidosis



# RSW live chilling

## - Control of CO<sub>2</sub> and O<sub>2</sub> levels ! -

- Carbon dioxide: 70 – 150 mg l<sup>-1</sup>
- Dissolved oxygen: 70 – 100 % saturation
- RSW temperature: 0.0 ± 0.5 °C
- Fish anaesthetized after 2 - 3 min
- $\Delta T_{SW - RSW}$  : 4 – 18 °C (Instant chilling, i.e. no acclimation)
- Lethal temperatures for Atlantic salmon: - 0.7 °C (Saunders, 1986);  
-1.4 to -1.7 °C (Skuladottir et al., 1990)
- Fish holding time in RSW tank: 30 – 60 min

# Future stunning methods

- RSW live chilling
- Percussion stunning (or *iki jime*)
- Electrical stunning
- Eugenol (AQUI-S™)\*

\*Presently not allowed in EU and Norway

# Percussion stunning

Fish are stunned/killed with a sharp blow to the head  
(Capacity per stunner:  $>1$  fish  $\text{sec}^{-1}$ )



# Future stunning methods

## Electrical stunning

- Individual or bulk stunning
- Control of stunning parameters (eg. voltage, current, frequency, time) crucial!

## Eugenol / AQUI-S™

- Anaesthetic added to a tank
- In principle, very simple method
- Withdrawal time (human consumption)

# Research projects

- 'Ethical processing line for farmed cod'
- 'Ethical slaughter of salmonids:  
RSW live chilling vs percussion stunning'



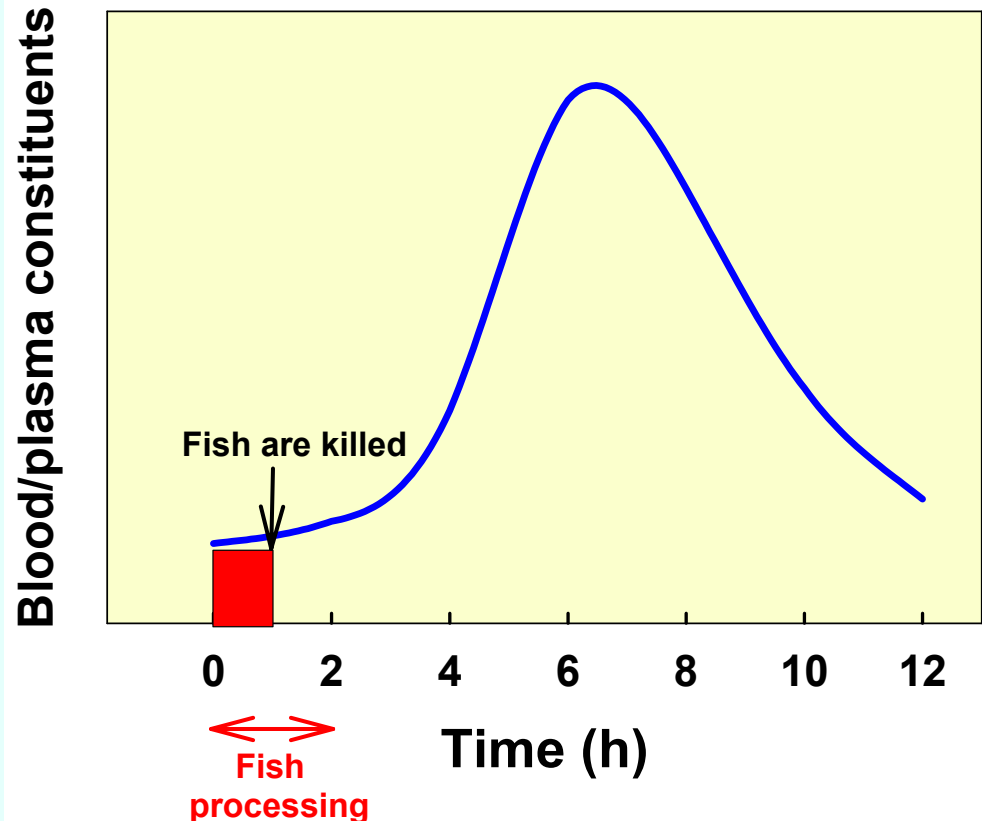
# Stress and welfare indicators

- Fish behaviour
- Blood samples (pH, Na<sup>+</sup>, K<sup>+</sup>, Cl<sup>-</sup>, glucose, lactate, hematocrit, cortisol...)
- Muscle biochemistry – initial pH in white muscle. Indices of handling stress (struggling / escape behaviour)

# Blood samples and fish in processing lines

## Rested and exhausted Atlantic salmon (muscle pH)

- Plasma chloride
- Plasma glucose
- Hematocrit
- No differences between groups [cage, pumping, live chilling (?), percussion stunning]
- Plasma values typical of rested fish



# Stress indicators – White muscle pH at t =0h

## pH range in live fish:

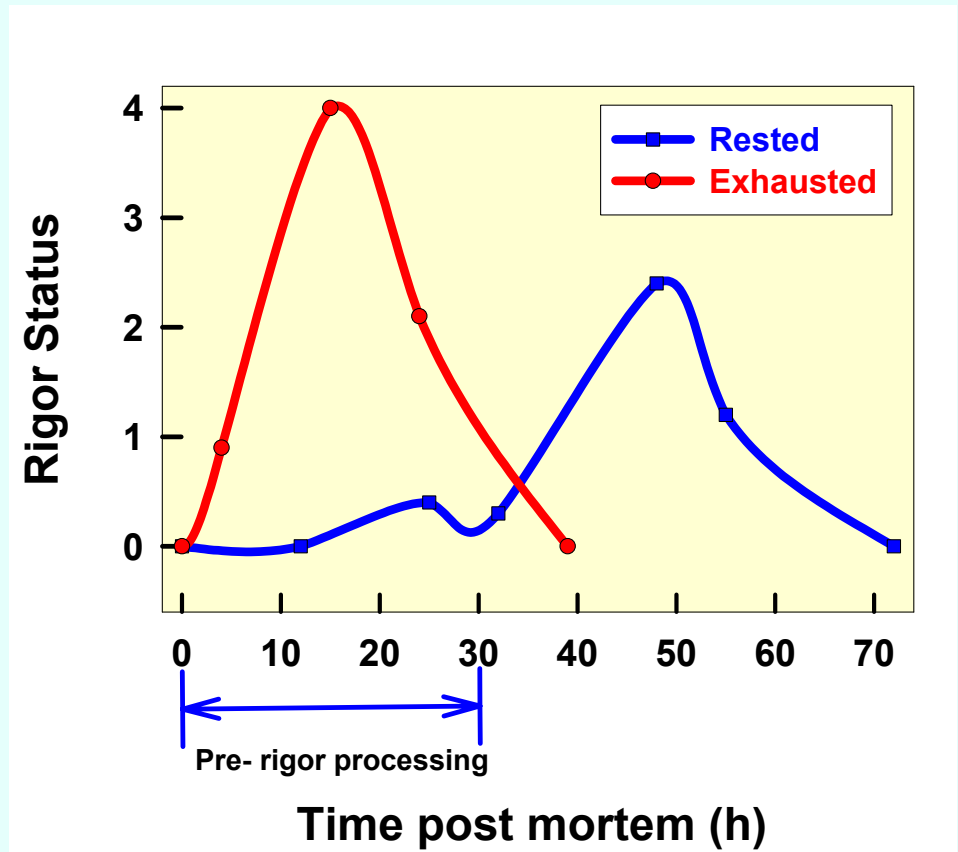
pH  $7.4 \pm 0.1$  : Rested fish

pH  $7.1 \pm 0.1$  : Partially stressed

pH  $6.8 \pm 0.1$  : Exhausted fish

- Directly linked to rigor mortis onset

- Affects fillet quality



# Conclusions

- R & D is currently taking place to improve current fish slaughter methods from an animal welfare point of view ('rested harvesting', pumping, bleeding, time to rigor onset, reducing manpower)
- Documentation of animal welfare (large-scale, commercial use) – how?
- Indicators of fish welfare – behaviour and extent of struggling (escape behaviour). Other criteria?